

Work Order ID 56832

March 10, 2010 3:50:32 PM



Page 1

Item ID: D3404-1

Accept



Setup Start



Revision ID:

Item Name: GHW Lug

Stop



Start Date: 10/03/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 17/03/2010 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-3-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D3404

Rev C

100

0.00



BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blank: 2.750" long

DJP 10/03/10

20

[Signature]

110

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

1-Machine as per Folio FA555 and Dwg D3404 □ Dwg Rev: C Folio Rev: AA □ 2-Deburr

DJP 10/03/21

20

[Signature]

120

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

DJP 10/03/21

20

[Signature]

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 56832

March 10, 2010 3:50:32 PM



Page 2

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Setup Start



Revision ID:

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Stop



Start Date: 10/03/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 17/03/2010 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

SB 10/03/22

20

0

140



Packaging

Packaging

Identify as per dwg & Stock Location: *CARL*

Memo

0.00

0.00

Rec'd 10/3/22 (20)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/04/06
MF
10-4-6

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NOTE: Date & initial all entries

Picklist Print

March 10, 2010 3:50:36 PM

Page 1

Work Order ID: 56832

Parent Item: D3404-1

Parent Item Name: GHW Lug

Comments: IPP Rev: A 05.09.01 New issue KJ/JLM

IPP rev B 09.01.28 new geometry rev.C EC verified by:DD

Start Date: 10/03/2010

Required Date: 17/03/2010

Start Qty: 20.00

Required Qty: 20.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| M304B0.750X2.500 | | Purchased | No | | | 100 | f | 31.1000 | 4.8232 | | | |



304 BAR .750 X 2.50

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

31.1

112663

14

112697

17.1

110777

2,1704(f)
2,6528(f)

DIH 10/03/16

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

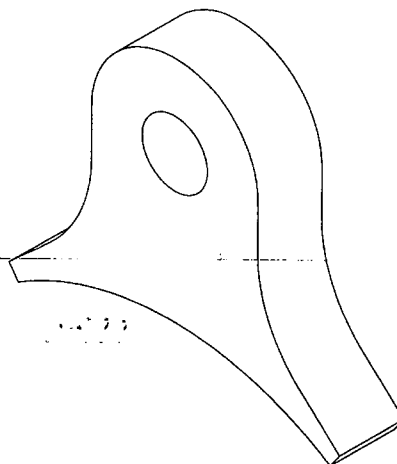
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NOTE: Date & initial all entries



D3404-1 GHW LUG

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.030 TO 0.060 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.34 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 54832

PH/10-3-11

RELEASED
08/12/11 NW

| | | | |
|------------|---|--|--------------|
| C | DRAWING REDRAWN IN SOLIDWORKS WITH CURRENT STANDARDS AND TRANSFERRED TO "B" SIZE BORDER. B6-2, 2.30 RAD WAS 2.13. C7-2 1.14 DIM WAS 1.20. | AJS | 08.12.02 |
| B | UPDATE M-SPEC | PH | 05.06.14 |
| A | NEW ISSUE | PH | 05.03.08 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | AJS | | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. C |
| MFG. APPR. | <i>[Signature]</i> | D3404 | SHEET 1 OF 2 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | GHW LUG | NTS |
| DATE | 08.12.02 | COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

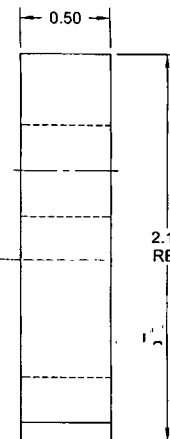
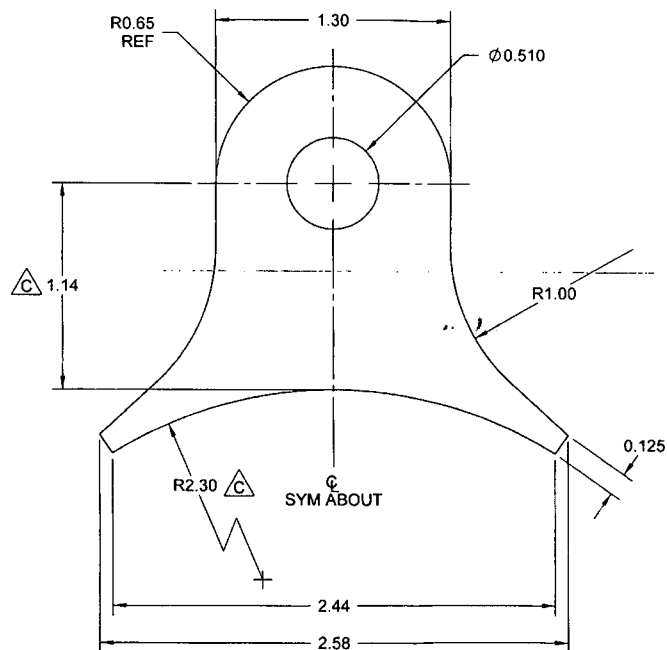
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RELEASED
08/12/18 JH/P

W/O 54832

| | | | |
|------------|----------|---|--------------|
| DESIGN | PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | AJS | | |
| CHECKED | | DRAWING NO. | REV. C |
| MFG. APPR. | | D3404 | SHEET 2 OF 2 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | GHW LUG | NTS |
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Dart Aerospace Ltd

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